

PRODUCT INFORMATION

VALVE ACCESSORIES



ROSS CONTROLS

Silencers

SILEINU	EUS							
Port Size	Throad Tupo	Model	Number	Ava C	Dimensions	inches (mm)	Weight	
FUILOIZE	rineau type	NPT Threads	R/Rp Threads	Avy. C _v	Length	Width	lb (kg)	
1/8	Male	5500A1003	D5500A1003	1.2	0.9 (21)	2.0 (51)	0.1 (0.1)	
1/4	Male	5500A2003	D5500A2003	2.1	0.9 (21)	2.2 (55)	0.1 (0.1)	
2/0	Mala	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)	1
3/0	Iviale	5500A3003	D5500A3003	4.3	1.3 (32)	3.5 (88)	0.2 (0.1)	1
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)	1
2/4	Mala	5500A5013	D5500A5013	5.1	1.3 (32)	3.6 (92)	0.2 (0.1)	.
3/4	IVIAIE	5500A5003	D5500A5003	11.5	2.0 (51)	5.3 (135)	0.6 (0.3)	
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)	
1 1/	Male	5500A7013	D5500A7013	16.4	2.0 (51)	5.5 (140)	0.6 (0.3)	
174	Female	5500A7001	D5500A7001	24	2.5 (64)	5.7 (144)	1.0 (0.5)	
1½	Female	5500A8001	D5500A8001	29.9	2.5 (64)	5.7 (144)	1.0 (0.5)	
2	Female	5500B9001	D5500B9001	34.2	3.0 (76)	6.6 (168)	1.5 (0.7)	
21⁄2	Female	5500A9002	D5500A9002	103.7	4.0 (102)	5.7 (145)	2.9 (1.4)	
Pressure	Range: 0 to 29	90 psig (0 to 20 bar)	maximum. Flow M	edia: Filtere	d air.			







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Port size 21/2

Stainless Steel SILENCERS

	1	1		1	1		r		
Port Thre	Thread	Model	Number	Ava C	Dimensions i	inches (mm)	Weight	Construction	
Size	Туре	NPT Threads	R/Rp Threads	Avy. Uv	Length	Width	lb (kg)		
1/4	Male	5500B2004	D5500B2004	1.44	1.75 (44.5)	0.56 (14.2)	0.05 (0.23)	Ctainland staal	
1/2	Male	5500B4004	D5500B4004	3.01	2.75 (69.7)	0.87 (22.1)	0.25 (0.11)	Stanness steel	
1	Male	5500B6004	D5500B6004	10.41	3.87 (98.3)	1.31 (33.3)	0.45 (0.20)	NPT - Stainless steel R - Nickel plated cold rolled steel	
2	Male	5500A9004	D5500A9004	28.11	5.50 (139.7)	2.37 (60.2)	1.5 (0.68)	Nickel plated cold rolled steel	
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Supplied with a standard pipe thread fitting for attaching directly to the exhaust ports of air-operated equipment. **Pressure Range:** 0 to 175 psig (0 to 12.3 bar) maximum. **Flow Media:** Filtered air.

SILENCERS for Stainless Steel L-O-X® Air Entry Assemblies

Port	Thread	Model	Number	Ava C	Dimensions	s inches (mm)	Description	
Size	Туре	NPT Threads	BSP Threads	Avg. ov	Length Width		Description	
1/4	Male	5500A2005	D5500A2005	1.5	1.50 (38)	0.67 (17)	Pressure Range:	
1/2	Male	5500A4005	D5500A4005	3.5	2.17 (55	0.94 (24)	0 to 125 psig (0 to 8.6 bar) maximum.	
1	Male	5500A6005	D5500A6005	5.7	2.95 (75)	1.41 (36)	Seals: Nitrile.	

Noise-Re	ductior	IN SILENCEF	RS for DM ¹ 8	a DM ^{2®} Seri	es C Double \	/alves					
Valve Model	Basic	Kit Number*		Flow	Dimensions inches (mm)						
	Size	NPT Threads	R/Rp Threads	scfm	Α	B (NPT)	B (R)	C			
	2	2324H77	2329H77	800 (378)	4.34 (110.2)	19.06 (484.1)	21.40 (543.6)	7.27 (184.7)			
DM	4	2324H77	2329H77	800 (378)	4.34 (110.2)	19.06 (484.1)	21.40 (543.6)	7.27 (184.7)			
DM Series C	8	2325H77	2329H77	800 (378)	5.41 (137.4)	21.18 (538.0)	23.52 (597.4)	8.41 (213.6)			
	12	2326H77	2330H77	2080 (982)	6.74 (117.2)	25.85 (656.6)	28.20 (716.3)	10.66 (270.8)			
-	30	2327H77	2331H77	7200 (3398)	9.85 (250.2)	41.55 (1055.4)	41.55 (1055.4)	13.47 (342.1)			
Pressure Ra	nge: 125	psig (8.6 bar)	maximum.								

* Kits include all plumbing required for installation.

Reduces the Exponentially Perceived Noise (EPNdB), Impact noise reduction in the 35–40 dB range Recommended for air exhaust applications for pressures up to 125 psig (8.6 bar) Pressure Range – 125 psig (8.6 bar) maximum









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IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



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NOISE-REC		SILENCERS I	IOL DIME® 26	ries d dou	DIE VAIVES	
Valve	Thread	Kit Numbor*#	Flow	Dimensions	inches (mm)	Description
Basic Size	Туре		scfm	Height	Width	Description
	NPT	2324H77	800 (378)	19.1 (484)	4.4 (110)	
4	BSPT	2329H77	800 (378)	21.4 (544)	4.4 (110)	
0	NPT	2325H77	800 (378)	21.2 (538)	5.4 (138)	Reduces the Exponentially Perceived Noise (EPNdB),
0	BSPT	2330H77	800 (378)	23.5 (598)	5.4 (138)	Impact noise reduction in the 35–40 dB range
10	NPT	2326H77	2080 (982)	25.9 (657)	6.8 (117)	pressures up to 125 psig (8.6 bar)
12	BSPT	2331H77	2080 (982)	28.2 (716)	6.8 (117)	Pressure Range – 125 psig (8.6 bar) maximum
20	NPT	2327H77	7200 (2208)	<i>(</i> 11 6 (1056)	0.0 (250)	
30	BSPT	2332H77	1200 (3390)	41.0 (1000)	9.9 (200)	



* Kits include all plumbing required for installation.

Exhaust flange kit required, see below ordering information.

	Valve	David Olina	Kit Nı	ımber	
Exhaust Flange Kits for Noise Reduction Silencers	Basic Size	Port Size	NPT Threads	G Threads	
	4	1	726B25	D276B25	Llood when installing point reduction oilensare
	8	1	617B25	Used when installing holse reduction shercers	
	12	1½	619B25	D619B25	
	30	21⁄2	621B25	D621B25	

Electrical CONNECTORS & CORD Sets

	EN 175301-803 Connector		on	Cord Type/ Termination		Length meters	Cord Diameter		Model Numbe	er	lity	
Connection			itting necti					Without	Lighted Connector		Cord	
Type	Option	Form	Con	End 1	End 2	(feet)	Diamotor	Light	24 V DC	120 V AC	ā	1
	Connector Only		-	-	-	_	_	937K87	936K87-W	936K87-Z	-	
		A	1/2" NPT conduit	-	-	-	-	723K77	724K77-W	724K77-Z	-	
		В	-	-	-	-	-	372K77	328K77-W	328K77-Z	-	
		С						2452K77	2453K77-W	2453K77-Z		
		A	_	Connector	Flying leads	0 (G E)	6-mm	721K77	720K77-W	720K77-Z	1	
Solenoid						2 (0.5)	10-mm	371K77	383K77-W	383K77-Z	1	Ø
						5 (16.4)	_	2243H77	_	-	2	
	Prewired					10 (32.8)	-	2244H77	-	-	2	
	Connector	В	-	Connector	Flying leads	2 (6.5)	10-mm	266K77	267K77-W	267K77-Z	1	
				0		2 (6.5)	5-mm	-	2476K77-W	2476K77-Z	1	
		U	_	Connector	Fighty leads	3 (10)	8-mm	2449K77	2450K77-W	2450K77-Z	1	

CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.

PRESSURE Indicators

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 Model Number
 Port Threads
 May be installed on all valves with pressure sensing port. Provides a means to verify the release of downstream pressure to next obstruction.

Stainless Steel					Jerre
	Inreads	A	В	lb (kg)	1.2 (30.5)
Visual Indicator 1155H30) 1/8 NPT	2.33 (59.3)	1.00 (25.4)	0.22 (0.1)	Port

316 Stainless Steel Body, Internals and Springs, Nitrile Seals Visual Indicator piston, Acetal; Visual Indicator assembly, Acetal with acrylic lens

Status Indicator	Model Number	The Status Indicator pressure switch actuates when the valve is in a ready-to-run condition
	670B94	been removed.





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PRESSURE SWITCHES For Verification Of Downstream Pressure Release

Pressure Switch Ty	Connection Type	Model Number	Port Threads	EN Connector Pinout Normally Open							
Pressure Switches (Flectrical) for		EN 175301-803 Form A	586A86	1/8 NPT	Normally Closed 2 2 1 Ground Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed Closed C						
Energy Release Verif	ication	M12	1153A30								
Redundant Downstrea Feedback Switch for Energy Release V	EN 175301-803 Form A	RC026-13	3/8 NPT	Factory preset, 5 psi (0.3) - falling							
May be installed on all valves with pressure sensing port. Provides means to verify the release of downstream pressure to next obstruction.											
Stainless Steel	Inlet Port Size	Model Number	Weight	lb (kg)							
Stainless Steel Pressure Switch	Inlet Port Size	Model Number 1162A30	Weight 0.23 (l b (kg) .01)							
Stainless Steel Pressure Switch 316 Stainless Steel Body, N Factory preset 5 psi (falling	Inlet Port Size 1/8 litrile Seals, DPDT (Dor)	Model Number 1162A30 Ible-Pole Double-Throv	Weight 0.23 (v Switch	l b (kg) .01)							

Digital PRESSURE TRANSDUCER For Digital Pressure Readout

				Description					
Digital Pressure	Threads	Model Number	Pressure Range psig (bar)	Electrical Output	Electrical Connection	Pressure Port Size/Type	Weight Ib (Kg)		
Transducer	NPT	760B94	0 (0) to	(1) PNP with	MQ 4 Dia	1/8 NPT	0.099		
	G	D760B94	145 (10)	(1) 4-20ma	1018, 4 1111	male	(0.045)		
	Analog 4 O	0m A Output and Tra	naiotor Switching O	utput					

Analog 4-20mA Output, and Transistor Switching Output.

Sensor Pinout with Analog Output



Wire Colors 1 - Brown - 24 VDC

2 - White - 4 to 20mA

3 - Blue - 0 VDC 4 - Black PNP Open Collector Output 1



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Gauges, Lockout Device Indicator Light Kits, Manual Overrides

Pressure GAUGES

	Tune/Meterial	Port	Model	Number	Pressure	Case		
Pressure Gauges	Type/material	Size	NPT Threads	G Threads	psig (bar)	inches (mm)		
		1/8	5400A1002	D5400A1002	0-160 (0-11)	1.7 (43)	\square	
	Standard	1/4	5400A2010	D5400A2010	0-60 (0-4)	2.0 (51)	(\mathbf{k})	
	Aluminum	1/4	5400A2011	D5400A2011	0-200 (0-14)	2.0 (51)	$ \bigvee $	
(Genter Dack Mounting)		1/4	5400A2012	D5400A2012	0-300 (0-20)	2.0 (51)		
	Liquid Filled Stainless Steel	1/4	5400A2014	D5400A2014	0-160 (0-11)	2.5 (64)		
		1/4	5400A2015*	D5400A2015*	0-160 (0-11)	2.0 (51)		
	* Green shade between 40-70 psi (2.7-4.8 bar).							





Multiple Lock-out	Model Number	For use with any ROSS model valve with L-O-X® capability. Allows use of multiple
Device	356A30	lockout devices on a single energy isolation device.

INDICATOR Light Kits for valves with Solenoid Controlled Pacer Pilot

		Indicator Light		
Indicator Light Kits for 27 & 21 Series and	24 volts DC	110-120 volts AC 50-60 Hz	220 volts 50-60 Hz	
SV27 & SV27 PO Check Valves	862K87-W	862K87-Z	862K87-Y	



To visually verify valve operation indicator lights are available in kit form. The indicator light extends through the solenoid or pilot cover and is illuminated when the solenoid is energized. Such lights are standard on double solenoid valves. Indicator light kit is available for single solenoid models.

	Flush E	Flush Button		Extended Button		0	Extended Button with Palm		
Manual Override	Locking Type	Kit Number	C.	Locking Type	Kit Number		Locking Type	Kit Number	
Kits	Non-Locking	790K87		Non-Locking	791K87		Non-Locking	984H87	
	Locking	792K87	1	Locking	_		Locking	_	

Flush flexible manual overrides are standard on single solenoid models. Double solenoid models have flush metal-button overrides. Both types are non-locking. Each of the buttons in the override kits below is made of metal and is spring-returned. The locking type button, however, can be kept in the actuated position by turning the slot in the top of the button with a screwdriver.



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CONNECTORS & CORD Sets

Connection Type	Connector Option	Connector Form	Fitting Connection	Cord Type/Termination		Length meters (feet)	Cord Diameter	Model Number		ntity	-
								Without	Lighted Connector	d Qua	
				End 1	End 2			Light	24 Volts DC	Cor	
Solenoid	Connector Only	EN 175301-803 Form A	_	_	-	_	_	937K87	936K87-W	-	
			1/2" NPT conduit	_	_	-	_	723K77	724K77-W	-	J
	Prewired Connector	EN 175301-803 Form A	_	Connector	Flying leads	2 (6.5)	6-mm	721K77	720K77-W	1]
							10-mm	371K77	383K77-W	1	J
						5 (16.4)	_	2243H77	-	2	J
						10 (32.8)	_	2244H77	-	2]
Sensor	Prewired Connector	M12 5-pin, straight A-coded	_	Female	Flying leads	5 (16.4)	-	2644B77	-	2	
				Female	Male	5 (16.4)	_	2645B77	_	2	
				Female	Flying leads	10 (32.8)	-	2370B77	-	2	
				Female	Male	10 (32.8)	_	2371B77	-	2	
CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.										ĺ	

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ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).

2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.

3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.

4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.

2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.

3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline

point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.

2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

2. Safety exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All safety exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

3. Per specifications and regulations, the ROSS L-O-X[®] and L-O-X[®] with EEZ-ON[®], N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods,

warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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Other literature is available for engineering, maintenance, and service requirements.

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