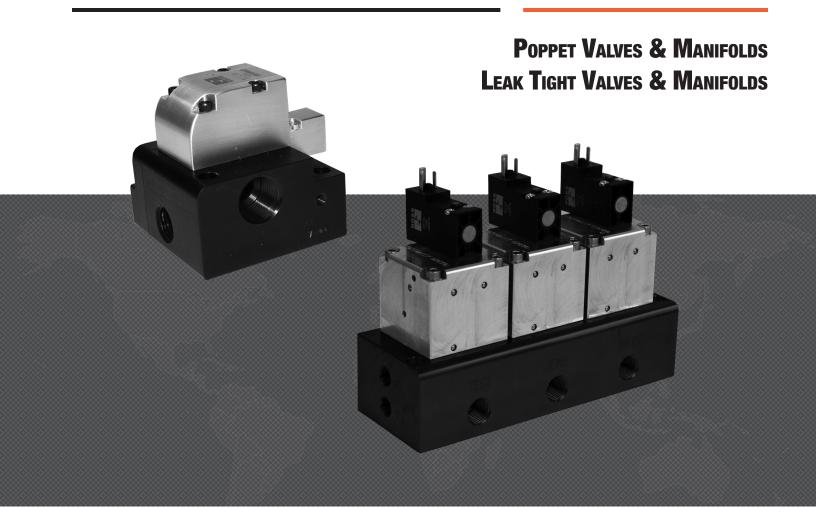


# POPPET VALVES DALE SERIES

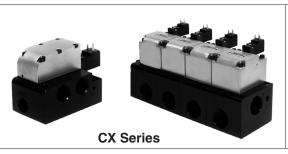


# **ROSS CONTROLS**





Internally or externally piloted series for use in standard pressure applications with 30 psi (2 bar) minimum operating pressure.







Externally piloted only series for use in leak tight, low pressure, vacuum, and process applications.

For use in leak test applications.









					AVAIL	ABLE	NLET	PORT	SIZES	3		§ ∂ MOUNTIN	UNTING		
VALVE TYPE/FUNCTION	SOLENOID	PRESSURE	1/4	3/8	1/2	3/4	1	11/4	11/2	2	21/2	MAXIMUM FLOW CV	IN-LINE	MANIFOLD	Page
CP SERIES Valv	ves & Manifo	olds													
2/2												108			D1.3 - D1.8
3/2												12.3			D1.5 - D1.10
LF SERIES															
2/2												62.7			D1.11 - D1.12
CX SERIES for	Leak Test Ap	pplications		r											
2/2												108			D1.13 - D1.14
3/2												12.3			D1.15 - D1.16
2/2												108			D1.17 - D1.18
3/2												12.3			D1.19 - D1.20
CX SERIES MA	NIFOLDS for	r Leak Test A	pplica	tions											
2/2												108			D1.21 - D1.22
3/2												12.3			D1.23 - D1.24
2/2												108			D1.25 - D1.26
3/2												12.3			D1.23 - D1.24
LX SERIES for	Leak Test Ap	plications													
2/2												62.7			D1.25 - D1.26
2/2												62.7			D1.27
LT SERIES															
3/4												2.2			D1.28
Valve Manifold C	onfigurator														D1.29





		2	-Way 2-Positio	n Valves, Sprir	ng Assisted Ai	r Return			
			Internal Pi	lot Supply		Pilot Po	_		
	ort ize	Normall	y Closed	Normal	Normally Open			Avg.	Weight
		Model N	lumber#	Model N	lumber#	Threa		C <sub>v</sub>	lb (kg)
1	2	NPT Threads	G Threads	NPT Threads G Threads		NPT	G		
1/2	3/8	CP14NB37101W	CP14DB37101W	CP24NB37101W	CP24DB37101W	10-32 UNF	M5	3.5	1.4 (0.6)
1/2	1/2	CP14NB47101W	CP14DB47101W	CP24NB47101W	CP24DB47101W	10-32 UNF	M5	3.5	1.4 (0.6)
1	3/4	CP16NB57101W	CP16DB57101W	CP26NB57101W	CP26DB57101W	1/8-27 NPT	G1/8	12.3	3.5 (1.6)
1	1	CP16NB67101W	CP16DB67101W	CP26NB67101W	CP26DB67101W	1/8-27 NPT	G1/8	12.3	3.5 (1.6)
1½	11/4	CP18NB77101W	CP18DB77101W	CP28NB77101W	CP28DB77101W	1/8-27 NPT	G1/8	44.9	10.0 (4.6)
1½	1½	CP18NB87101W	CP18DB87101W	CP28NB87101W	CP28DB87101W	1/8-27 NPT	G1/8	44.9	10.0 (4.6)
2½	2	CP10NB97101W	CP10DB97101W	CP20NB97101W	CP20DB97101W	1/8-27 NPT	G1/8	108	19.5 (8.9)
2½	21/2	CP10NB07101W	CP10DB07101W	CP20NB07101W	CP20DB07101W	1/8-27 NPT	G1/8	108	19.5 (8.9)
# Vc	oltage	e: W=24 VDC; Z=1	10-120 VAC, 50/60	Hz, e.g., CP14NB3	37101 <mark>Z</mark> .				
			2		2				2
Ne		ru 2½		1/2 & 1		1½ & 2½ Normally Ope	<u>,</u> 7	I	
INC	orman	y Closed	Nor	mally Open		Normany Ope	:11 1/_	T	
			1		ı				1



Port Sizes 3/8 & 1/2



Port Sizes 3/4 thru 21/2

# EXTERNAL PILOT SUPPLY CONVERSION:

The CP Series valves can be easily field converted to external pilot supply by simply removing existing pipe plug from port X-1, and installing air supply to the X-1 port.

## **A**CCESSORIES

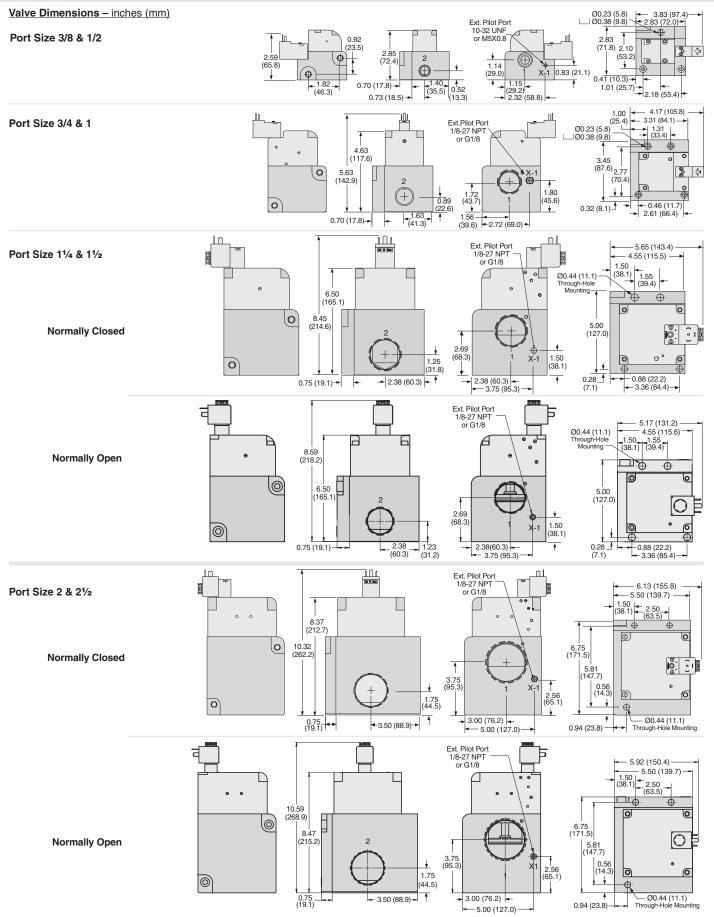
Electr	Electrical Connectors									
			Electrical Connectors Model Number							
Valve Type	Port Size	Electrical Connector Form	Lighted Cor	nnector Only	Lighted Connector Pre-wired*					
.,,,,,	0.20		24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC				
0/0	1/4 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z				
2/2 1½-2½		EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z				
*Pre-wi	*Pre-wired connectors include a 2 meter (6½ ft.) cord.									

# STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	riow weula	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	Internal or External
Solellolus	Port Size 1/2 & 1:		30 to 145 psig (2 to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - Internal or External: 30 to 145 psig (2 to 10 bar)
Voltage/Power Consumption (each solenoid)	110 volts AC, 50 Hz: 5.4 VA 120 volts AC, 60 Hz: 5.0 VA	3	When external pilot supply, pressure must be equal to or greater than inlet pressure.
(cacii soiciiola)	Port Size 1½ & 2½:		Valve Body: Cast Aluminum
	24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Poppet: Acetal & Stainless Steel
Enclosure Rating	IP65, IEC 60529		Seals: Buna-N Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector	Manual Oversida	All Sizes; Non-locking
Temperature	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Normally Open Valves: Port Size 1/2 & 1: Non-locking
remperature	Media: 40° to 175°F (4° to 80°C)		Port Size 1½ & 2½: Locking, turn-to-lock



# **Dale CP Series**





			Internal Pi	lot Supply					
	Port Size Normally Closed		Normal	Pilot Port Thread		Avg.	Weight		
		Model N	lumber#	Model Number#				$C_v$	lb (kg)
1, 3	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	BSPP		
1/2	3/8	CP34NB37101W	CP34DB37101W	CP44NB37101W	CP44DB37101W	10-32 UNF	M5	3.5	1.8 (0.8)
1/2	1/2	CP34NB47101W	CP34DB47101W	CP44NB47101W	CP44DB47101W	10-32 UNF	M5	3.5	1.8 (0.8)
1	3/4	CP36NB57101W	CP36DB57101W	CP46NB57101W	CP46DB57101W	1/8-27 NPT	G1/8	12.3	5.3 (2.4)
1	1	CP36NB67101W	CP36DB67101W	CP46NB67101W	CP46DB67101W	1/8-27 NPT	G1/8	12.3	5.3 (2.4)
# Vo	oltage	e: W=24 VDC; Z=1	110-120 VAC, 50/6	0 Hz, e.g., CP34NI	337101 <mark>Z</mark> .				
# Voltage: W=24 VDC; Z=110-120 VAC, 50/60 Hz, e.g., CP34NB37101Z.									





Port Sizes 3/4 & 1

# EXTERNAL PILOT SUPPLY CONVERSION:

The CP Series valves can be easily field converted to external pilot supply by simply removing existing pipe plug from port X-1, and installing air supply to the X-1 port.

## **A**CCESSORIES

Elect	Electrical Connectors									
	_		E	Electrical Connectors Model Number						
Valve Type	Port Size	Electrical Connector Form	Lighted Cor	nnector Only	Lighted Connector Pre-wired*					
.,,,,,	0.20		24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC				
3/2	1/2	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z				
3/2	1	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z				
*Pre-wi	ired conn	ectors include a 2 meter	(61/2 ft.) cord.							

Silenc	Silencers										
Port	Thread	Model	Number	A C	Dimension	s inches (mm)	Weight				
Size	Type	NPT Threads	R/Rp Threads	Avg. C <sub>v</sub>	Width	Length	lb (kg)				
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)				
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)				
Pressure Range: 0 to 290 psig (0 to 20 bar) maximum Flow Media: Filtered air											

# STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	riow ivieula	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	Internal or External
Solellolus	Port Size 1/2:		30 to 145 psig (2 to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - Internal or External: 30 to 145 psig (2 to 10 bar)
Voltage/Power Consumption (each solenoid)	110 volts AC, 50 Hz: 5.4 VA; 120 volts AC, 60 Hz: 5.0 VA	3	When external pilot supply, pressure must be equal to or greater than inlet pressure.
	Port Size 1: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel Seals: Buna-N
Enclosure Rating	IP65, IEC 60529		Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector		All Sizes; Non-locking
Tomorodoro	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Normally Open Valves: Port Size 1/2: Non-locking
Temperature	Media: 40° to 175°F (4° to 80°C)		Port Size 1: Locking, turn-to-lock



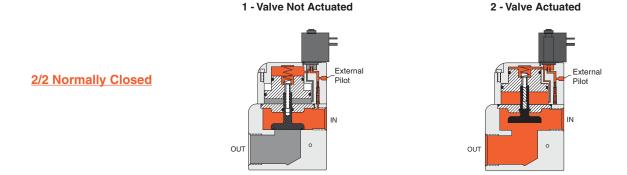


Valve Dimensions - inches (mm) Port Size 3/8 & 1/2 Ø0.23 (5.8) Ext. Pilot Port 10-32 UNF or M5-0.8 1.25 (31.75) 2.10 2.83 (53.2) 1.14 (29.0) 1.15 1.43 (36.3) 1.40 (35.5) (29.2) Port Size 3/4 & 1 W 5 94 Ø0.27 (6.8) \_\_ Ø0.44 (11.3) 1.56 (39.6) 5.00 (127.1) 2.75 (69.9) 1/8-27 NPT or G1/8 **Normally Closed** 0 6.19 (157.3) 1.72 (43.7) 0 4.29 (109.0) 1.63 (41.3) 1.16 (29.5) Ø0.27 (6.8) Ext. Pilot Port 1/8-27 NPT -or G1/8 5.00 (127.1) 6.44 (163.6) 0.66 (16.8) (69.9) **Normally Open** 4.63 (117.5) 0 1.72 (43.7) -1.16 (29.4) 1.16 (29.5)

# ROSS/FLEX® Looking for a different solution?

ROSS/FLEX® Customer defined application specific solutions that reduce cost, improve productivity and provide a perfect fit.

# **Valve Operation Overview**





## **Dale CP Series**

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the model number from the table below.

For ordering the Dale CP Series manifold valves with different valve functions, please see page B1.24 for manifold configurator.

		2-Way	/ 2-Position Va	lves, Spring A	ssisted Air Ret	turn				
			Internal P	ilot Supply		Pilot Po				
Port	Size	Normally	y Closed	Normal	Thread		Avg.			
		Model N	umber#*	Model N	Tillouc	C <sub>v</sub>				
1	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	G			
1/2	3/8	CP14NB3711XW	CP14DB3711XW	CP24NB3711XW	CP24DB3711XW	10-32 UNF	M5	3.7		
1/2	1/2	CP14NB4711XW	CP14DB4711XW	CP24NB4711XW	CP24DB4711XW	10-32 UNF	M5	3.7		
1	3/4	CP16NB5711XW	CP16DB5711XW	CP26NB5711XW	CP26DB5711XW	1/8-27 NPT	G1/8	13.7		
1	1	CP16NB6711XW	CP16DB6711XW	CP26NB6711XW	CP26DB6711XW	1/8-27 NPT	G1/8	13.7		
1½	11⁄4	CP18NB7711XW	CP18DB7711XW	CP28NB7711XW	CP28DB7711XW	1/8-27 NPT	G1/8	44.9		
1½	1½	CP18NB8711XW	CP18DB8711XW	CP28NB8711XW	CP28DB8711XW	1/8-27 NPT	G1/8	44.9		
2½	2	CP10NB9711XW	CP10DB9711XW	CP20NB9711XW	CP20DB9711XW	1/8-27 NPT	G1/8	108		
2½	2½	CP10NB0711XW	CP10DB0711XW	CP20NB0711XW	CP20DB0711XW	1/8-27 NPT	G1/8	108		
	1,	1/2" thru 2½" Normal	ly Closed 1	/2" & 1" Normally Op	en 1½" &	2½" Normally	/ Open			







Contact ROSS for 1 station valve manifolds or refer to single CX Valve product page.

## **EXTERNAL PILOT SUPPLY CONVERSION:**

The CP Series valves can be easily field converted to external pilot supply by simply removing existing pipe plug from port X-1, and installing air supply to the X-1 port.

Acc	ACCESSORIES - Electrical Connectors										
Value	Dowt	Floatrical Commontan	Electrical Connectors Model Number								
Valve Type	Port Size	Electrical Connector Form	Lighted Cor	nnector Only	Lighted Connector Pre-wired*						
.,,,,,	0.20	. •	24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC					
2/2	1/4 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z					
2/2	1½-2½	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z					
*Pre-wi	ired conne	ctors include a 2 meter (61/	½ ft.) cord.								

## **STANDARD SPECIFICATIONS** (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	1 low wicula	For liquid applications, consult ROSS.
	Rated for continuous duty	Pilot Supply	Internal or External
	Port Size 1/2 & 1:		30 to 145 psig (2 to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - Internal or External: 30 to 145 psig (2 to 10 bar)
Voltage/Power Consumption (each solenoid)	110 volts AC, 50 Hz: 5.4 VA	oporating recours	When external pilot supply, pressure must be equal to or greater
	120 volts AC, 60 Hz: 5.0 VA		than inlet pressure.
, ,	Port Size 1½ & 2½:		Valve Body: Cast Aluminum
	24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz	Construction Material	Poppet: Acetal & Stainless Steel
	5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC		Seals: Buna-N
Enclosure Rating	IP65, IEC 60529		Normally Closed Valves:
<b>Electrical Connection</b>	EN 175301-803 Form A or Form C connector	Manual Override	All Sizes; Non-locking Normally Open Valves:
Tomporaturo	Ambient: 40° to 120°F (4° to 50°C)	Ivianuai Overnide	Port Size 1/2 & 1: Non-locking
Temperature	Media: 40° to 175°F (4° to 80°C)		Port Size 1½ & 2½: Locking, turn-to-lock



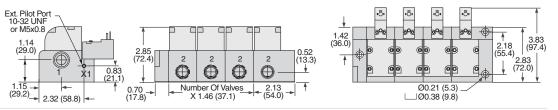


<sup>#</sup> Voltage: W=24 VDC; Z=110-120 VAC, 50/60 Hz, e.g., CP14NB3711XZ.

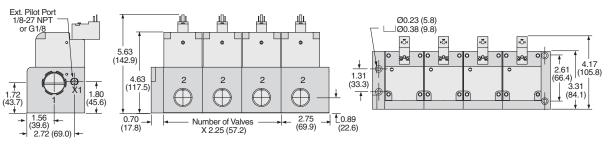
<sup>\*</sup>X Number of Stations - To indicate the number of stations desired, for 2 to 9 stations, replace X in the model number with the specific number of stations, for 10 stations replace X with 0, e.g., CP14NB37114W (4 = 4 Stations), CP14NB37110W, (0 = 10 Stations). Ports 11/4 thru 21/2

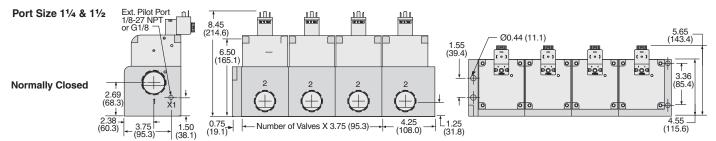
Dimensions - inches (mm)





## Port Size 3/4 & 1

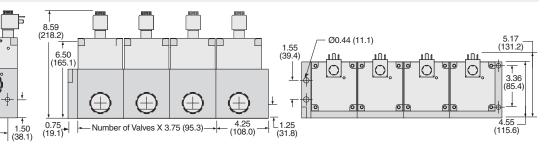






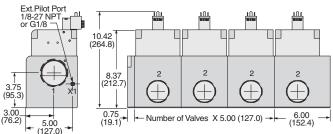
Ext. Pilot Port 1/8-27 NPT

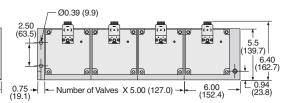
2.69 (68.3) 2.38 -(60.3)



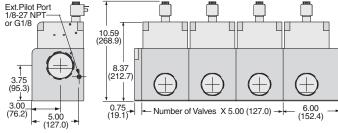
#### Port Size 2 & 21/2

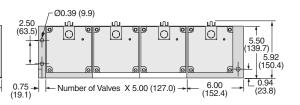






# Normally Open







## **Dale CP Series**

Manifolds can be ordered from two to ten stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the model number from the table below.

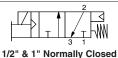
For ordering the Dale CP Series manifold valves with different valve functions, please see page B1.24 for manifold configurator.

3-Way 2-Position Valves, Spring Assisted Air Return											
			Internal Pi	lot Supply	Pilot Po	. w+					
Port	Port Size Normally Closed			Normal	Threa	Avg.					
		Model N	umber#*	Model N	mea	<b>.</b>	C <sub>v</sub>				
1, 3	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT G					
1/2	3/8	CP34NB3711XW	CP34DB3711XW	CP44NB3711XW	CP44DB3711XW	10-32 UNF	M5	3.6			
1/2	1/2	CP34NB4711XW	CP34DB4711XW	CP44NB4711XW	CP44DB4711XW	10-32 UNF	M5	3.6			
1	3/4	CP36NB5711XW	CP36DB5711XW	CP46NB5711XW	CP46DB5711XW	1/8-27 NPT	G1/8	12.3			
1	1	CP36NB6711XW	CP36DB6711XW	CP46NB6711XW	CP46DB6711XW	1/8-27 NPT	G1/8	12.3			

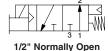


<sup>\*</sup>X Number of Stations – To indicate the number of stations desired, for 2 to 9 stations,replace X in the model number with the specific number of stations, for 10 stations replace X with 0, e.g., CP14NB37114W (4 = 4 Stations), CP14NB37110W, (0 = 10 Stations).

Contact ROSS for 1 station valve manifolds or refer to single CX Valve product page.



\*Pre-wired connectors include a 2 meter (61/2 ft.) cord.







Ports 3/8 & 1/2



Valve Manifold Ports 3/4 & 1

# EXTERNAL PILOT SUPPLY CONVERSION:

The CP Series valves can be easily field converted to external pilot supply by simply removing existing pipe plug from port X-1, and installing air supply to the X-1 port.

## **Accessories**

Elect	Electrical Connectors								
V-1	Dout	Electrical Connector Form	Electrical Connectors Model Number						
Valve Type	Port Size		Lighted Cor	nector Only	Lighted Connector Pre-wired*				
.,,,,,			24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC			
3/2	1/2	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z			
3/2	1	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z			

Silenc	Silencers									
Port	Thread	Mod	Model Number		Dimension	Weight				
Size Ty	Type	NPT Threads	G Threads	Avg. C <sub>v</sub>	Width	Length	lb (kg)			
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)			
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)			
_	_									

Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.

## STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Flow Modio	Filtered air
Mounting Type	In-line	Flow Media	For liquid applications, consult ROSS.
Solenoids		Pilot Supply	Internal or External
Solellolus	Rated for continuous duty Port Size 1/2:		30 to 145 psig (2 to 10 bar)
Voltage/Power Consumption (each solenoid)	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - Internal or External: 30 to 145 psig (2 to 10 bar)
	110 volts AC, 50 Hz: 5.4 VA; 120 volts AC, 60 Hz: 5.0 VA	,,,,,,,	When external pilot supply, pressure must be equal to or greater than inlet pressure.
	Port Size 1: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel Seals: Buna-N
Enclosure Rating	IP65, IEC 60529		Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector	Manual Override	All Sizes; Non-locking Normally Open Valves:
Temperature	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Port Size 1/2: Non-locking
	Media: 40° to 175°F (4° to 80°C)		Port Size 1: Locking, turn-to-lock





2.110 (53.6)

0.70 (17.8)

1.72

1.56 1.16 1.16 (39.6) (29.5)(29.4)

Dimensions - inches (mm) Ø0.23 (5.8) JØ0.38 (9.8) Port Size 3/8 & 1/2 Ext. Pilot Port 10-32 UNF or M5x0.8 4.58 (116.3) 2.93 (74.3) 3.58 (90.9) 1.14 (29.0)0.83 \_Number of Valves X 1.46 (37.0) Port Size 3/4 & 1 W 5 We N S Sw N S See W 5 500 Ø0.27 (6.8) Fxt Pilot Port J Ø0.44 (11.3) 1/8-27 NPT or G1/8 4.29 (109.0) **Normally Closed** (117.5) 2.75 (69.9) 5.00 2.110 (53.6) 1.72 (43.7) 1.16 1.1<u>6</u> (29.5)(29.4) 1.56 0.70 (17.8) Number of Valves X 2.25 (57.2) ₹ 0.89 (22.6) (39.6) Ext. Pilot Port 1/8-27 NPT or G1/8 Ø0.27 (6.8) Ø0.44 (11.3) 6.44 (163.6) 4.63 (117.5) **Normally Open** 4.29 (109.0) 5.00 2 2

# ROSS/FLEX® Looking for a different solution?

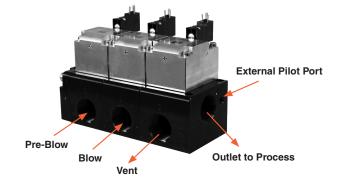
Number of Valves X 2.25 (57.2) 0.89

2.75 (69.9)

ROSS/FLEX® Customer defined application specific solutions that reduce cost, improve productivity and provide a perfect fit.

# **Blow Molding Application Example**

The CP & CX compact flexible manifold design eliminates piping, reduces system volume, provides fast consistent actuation and delivers an amazing flow rate up to 100 Cv.





	2-Way 2-Position Valves, Spring Assisted Air Return										
			Internal Pi	lot Supply							
Port	Size	Normally Closed		Normal	Normally Open		Pilot Port Thread		Weight		
		Model Number#		Model Number#		7111000		C <sub>v</sub>	lb (kg)		
1	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	G				
3/8	3/8	LF13NB37101W	LF13DB37101W	LF23NB37101W	LF23DB37101W	1/8-27 NPT	G1/8	3.6	1.5 (0.7)		
1/2	1/2	LF14NB47101W	LF14DB47101W	LF24NB47101W	LF24DB47101W	1/8-27 NPT	G1/8	3.6	1.5 (0.7)		
3/4	3/4	LF15NB57101W	LF15DB57101W	LF25NB57101W	LF25DB57101W	1/8-27 NPT	G1/8	12.2	3.5 (1.6)		
1	1	LF16NB67101W	LF16DB67101W	LF26NB67101W	LF26DB67101W	1/8-27 NPT	G1/8	12.2	3.5 (1.6)		
11⁄4	11/4	LF17NB77101W	LF17DB77101W	LF27NB77101W	LF27DB77101W	1/8-27 NPT	G1/8	36.1	9.3 (4.2)		
1½	1½	LF18NB87101W	LF18DB87101W	LF28NB87101W	LF28DB87101W	1/8-27 NPT	G1/8	36.1	9.3 (4.2)		
2	2	LF19NB97101W	LF19DB97101W	LF29NB97101W	LF29DB97101W	1/8-27 NPT	G1/8	62.7	19.3 (8.8)		
21/2	2½	LF10NB07101W	LF10DB07101W	LF20NB07101W	LF20DB07101W	1/8-27 NPT	G1/8	62.7	19.3 (8.8)		
# Vc	oltage	e: W=24 VDC; Z=1	10-120 VAC, 50/6	0 Hz, e.g., LF13NB	37101 <mark>Z</mark> .						
		Normally C	losed	3/8" thru 1" Normali	ly Open	11/4" thru 21/2"	Normal	ly Ope	า		



Ports 3/8 thru 1



Ports 11/4 thru 21/2

The LF Series provides superior performance over a diaphragm valve with a rugged poppet design, bi-directional flow and high cycle life.



The LF & LX Series provides superior performance over a ball valve with solenoid actuation, shifting speed, cycle life, and most important, a cost effective alternative.



# EXTERNAL PILOT SUPPLY CONVERSION:

The LF Series valves can be easily field converted to external pilot supply by simply removing existing pipe plug from port X-1, and installing air supply to the X-1 port.

Acc	ACCESSORIES – Electrical Connectors										
Value	Dowt	Electrical Connector Form	Electrical Connectors Model Number								
Valve Type	Port Size		Lighted Cor	nnector Only	Lighted Connector Pre-wired*						
туре			24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC					
0/0	3/8 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z					
2/2	11/4-21/2	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z					
*Pre-wi	ired connec	tors include a 2 meter (61/	½ ft.) cord.								

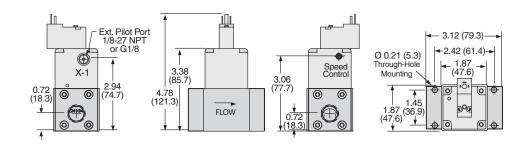
## STANDARD SPECIFICATIONS (for valves on this page):

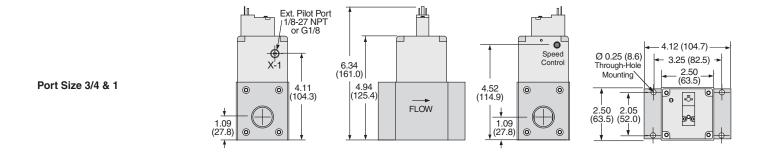
Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	Tiow would	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	Internal or External
Voltage/Power Consumption (each solenoid)	Port Size 3/8 thru 1:		30 to 145 psig (2 to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - Internal or External: 30 to 145 psig (2 to 10 bar)
	110 volts AC, 50 Hz: 5.4 VA 120 volts AC, 60 Hz: 5.0 VA	operating recours	When external pilot supply, pressure must be equal to or greater than inlet pressure.
(each solehold)	Port Size 1½ thru 2½: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel Seals: Buna-N
Enclosure Rating	IP65, IEC 60529		Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector		All Sizes; Non-locking
Temperature	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Normally Open Valves: Port Size 1/2 & 1: Non-locking
	Media: 40° to 175°F (4° to 80°C)		Port Size 11/2 & 21/2: Locking, turn-to-lock



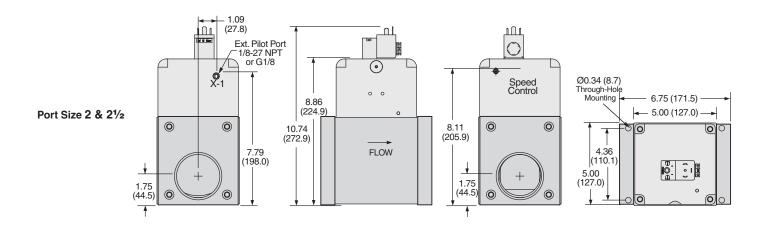
Valve Dimensions - inches (mm)

Port Size 3/8 & 1/2





1.19 -N 5 me iħι nl (30.1) Ext Pilot Port Ф /1/8-27 NPT or G1/8  $\odot$ Ø0.33 (8.3) **⊕** X-1 Speed Control Through-Hole Mounting 0 0 7.20 5.50 (139.7) (182.8)**←** 3.75 (95.3) **→** Port Size 11/4 & 11/2 0 0 0 0 3.75 (95.3) 9.09 6.52 6.15 (230.8) (156.2)(165.7)FLOW 3.20 (81.3) 1.50 1.50 0 0 0 0 (38.1)(38.1)0



	2-Way 2-Position Valves, Air Return										
			External P	ilot Supply			_				
Port	Size	Normall	y Closed	Normal	ly Open	Pilot Port Thread		Avg.	Weight Ib (kg)		
		Model N	lumber#	Model N	Model Number#		-	$C_v$			
1	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	G				
1/4	1/4	CX12NB27501W	CX12DB27501W	CX22NB27501W	CX22DB27501W	10-32 UNF	M5	0.9	1.3 (0.6)		
1/2	3/8	CX14NB37501W	CX14DB37501W	CX24NB37501W	CX24DB37501W	10-32 UNF	M5	3.5	1.4 (0.6)		
1/2	1/2	CX14NB47501W	CX14DB47501W	CX24NB47501W	CX24DB47501W	10-32 UNF	M5	3.5	1.4 (0.6)		
1	3/4	CX16NB57501W	CX16DB57501W	CX26NB57501W	CX26DB57501W	1/8-27 NPT	G1/8	12.3	3.5 (1.6)		
1	1	CX16NB67501W	CX16DB67501W	CX26NB67501W	CX26DB67501W	1/8-27 NPT	G1/8	12.3	3.5 (1.6)		
1½	11⁄4	CX18NB77501W	CX18DB77501W	CX28NB77501W	CX28DB77501W	1/8-27 NPT	G1/8	44.9	10.0 (4.6)		
1½	1½	CX18NB87501W	CX18DB87501W	CX28NB87501W	CX28DB87501W	1/8-27 NPT	G1/8	44.9	10.0 (4.6)		
2½	2	CX10NB97501W	CX10DB97501W	CX20NB97501W	CX20DB97501W	1/8-27 NPT	G1/8	108	19.5 (8.9)		
2½	2½	CX10NB07501W	CX10DB07501W	CX20NB07501W	CX20DB07501W	1/8-27 NPT	G1/8	108	19.5 (8.9)		
# Vo	ltage:	W=24 VDC; Z=1	10-120 VAC, 50/60	Hz, e.g., CX12NB	27501 <mark>Z</mark> .						
		1/4" thru 21/2" Noi	rmally Closed	1/4" thru 1" Norn	nally Open	11/2" & 21/2"	Normally	Open			
		Note: T	he CX Series va	lves on this page	e require an exte	rnal pilot su	pply.				



Port Sizes 3/8 & 1/2

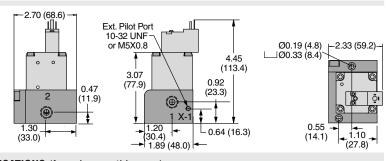


Port Sizes 1/4, 3/4 thru 21/2

ACCESSORIES – Electrical Connectors								
Value	Dt	Electrical Connector Form	ı	Electrical Conne	ctors Model Num	ber		
Valve Type	Port Size		Lighted Cor	nnector Only	Lighted Connector Pre-wired*			
.,,,,			24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC		
2/2	1/4 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z		
2/2	1½-2½	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z		
*Pre-wi	red connec	tors include a 2 meter (6½	ft.) cord.					

Valve Dimensions - inches (mm)

Port Size 1/4

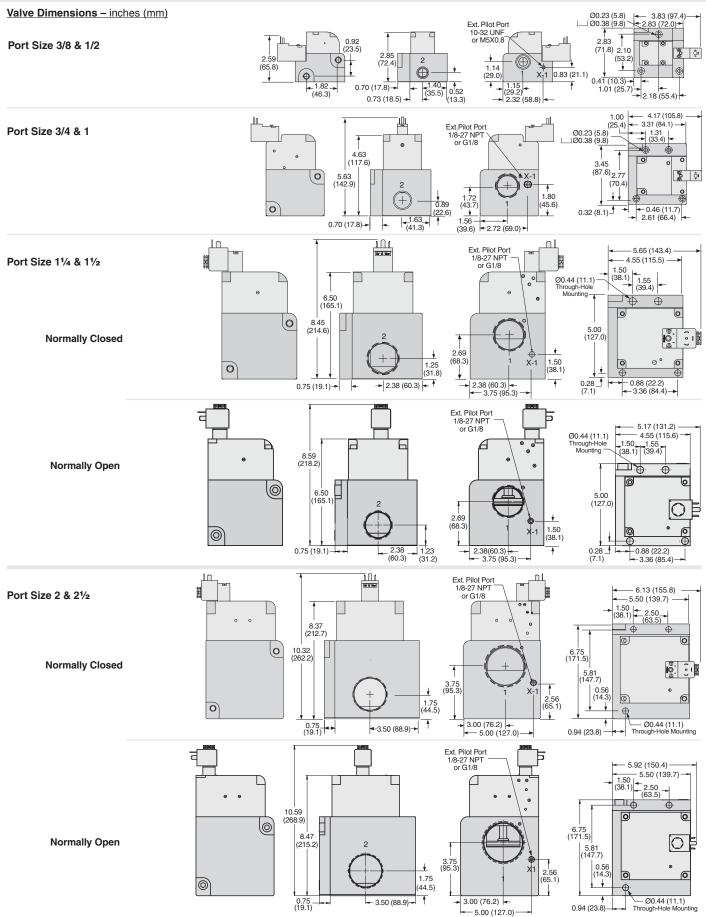


See page D1.14 for all size valves dimensions on this page.

# STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Pilot Supply	External	
Mounting Type	In-line		Port Size 1/4: Vacuum to 250 psig (vacuum to 17.2 bar)	
Solenoids  Voltage/Power Consumption	Port Size 1/4 thru 1: 24 volts DC; 1.5 watts on DC 110 volts AC, 50 Hz: 5.4 VA 120 volts AC, 60 Hz: 5.0 VA	Operating Pressure	Port Size 1½ thru 2½: Vacuum to 145 psig (vacuum to 10 ba Pilot Supply - External: Port Size 1/4: 70 to 145 psig (5 to 10 bar) Port Size 1½ thru 2½: 30 to 145 psig (2 to 10 bar) Pilot supply pressure must be equal to or greater than inlipressure.	
Enclosure Rating	Port Size 1½ thru 2½: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC IP65. IEC 60529	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel Seals: Buna-N	
Electrical Connection	EN 175301-803 Form A or Form C connector		Normally Closed Valves: All Sizes: Non-locking	
Temperature	Ambient: 40° to 120°F (4° to 50°C)  Media: 40° to 175°F (4° to 80°C)	Manual Override	Normally Open Valves: Port Size 1/2 &1: Non-locking Port Size 1½ & 2½: Locking. turn-to-lock	
Flow Media	Filtered air For liquid applications, consult ROSS.		17 OT C 3126 172 & 272. LOCKING, UNIT-10-100K	

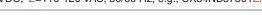


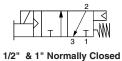


	3-Way 2-Position Valves, Spring Assisted Air Return											
			External P	ilot Supply								
Port	Size	Normally Closed		Normal	ly Open	Pilot Port Thread		Avg.	Weight			
		Model Number#*		Model N	Model Number#*			$\mathbf{C}_{v}$	lb (kg)			
1, 3	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT G						
1/2	3/8	CX34NB37501W	CX34DB37501W	CX44NB37501W	CX44DB37501W	10-32 UNF	M5	3.5	1.8 (0.8)			
1/2	1/2	CX34NB47501W	CX34DB47501W	CX44NB47501W	CX44DB47501W	10-32 UNF	M5	3.5	1.8 (0.8)			
1	3/4	CX36NC57501W	CX36DC57501W	CX46NC57501W	CX46DC57501W	1/8-27 NPT	G1/8	12.3	5.3 (2.4)			
1	1	CX36NC67501W	CX36DC67501W	CX46NC67501W	CX46DC67501W	1/8-27 NPT	G1/8	12.3	5.3 (2.4)			
# Vo	oltage	e: W=24 VDC; Z=1	10-120 VAC, 50/60	Hz, e.g., CX34NB	37501 <mark>Z</mark> .							

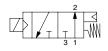


Port Sizes 3/8 & 1/2









1" Normally Open

Note: The CX Series valves on this page require an external pilot supply.



Port Sizes 3/4 & 1

# **A**CCESSORIES

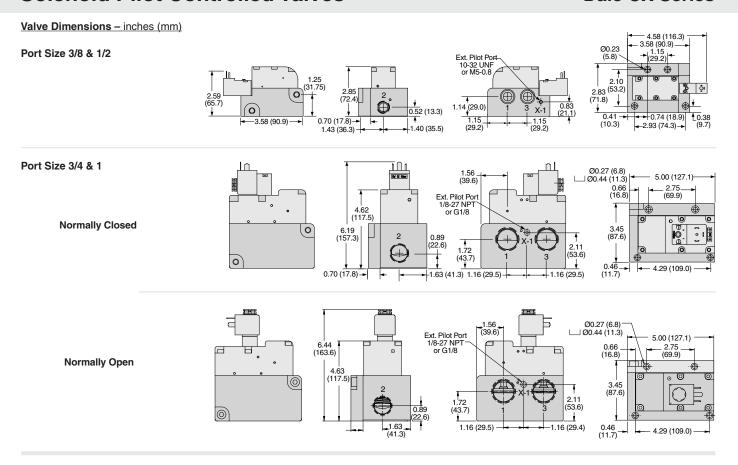
Elect	Electrical Connectors									
	Port Size	Electrical Connector Form	Electrical Connectors Model Number							
Valve Type			Lighted Cor	nnector Only	Lighted Connector Pre-wired*					
			24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC				
2/0	1/2	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z				
3/2	1	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z				
*Pre-wi	red conn	ectors include a 2 meter (6	1/2 ft.) cord.							

Silencers									
Port Thread		Model Number		A 0	Dimension	Weight			
Size	Туре	NPT Threads	R/Rp Threads	Avg. C <sub>v</sub>	Width	Length	lb (kg)		
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)		
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)		
Pressui	Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.								

## **STANDARD SPECIFICATIONS** (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	riow iviedia	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	External
	Port Size 1/2: 24 volts DC: 1.5 watts on DC		Vacuum to 145 psig (vacuum to 10 bar)
V II	110 volts AC, 50 Hz: 5.4 VA	Operating Pressure	Pilot Supply - External: 50 to 145 psig (3.4 to 10 bar)
Voltage/Power Consumption (each solenoid)	120 volts AC, 60 Hz: 5.0 VA	J. C.	Pilot supply pressure must be equal to or greater than inlet
	Port Size 1: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel
Enclosure Rating	IP65, IEC 60529		Seals: Buna-N
Electrical Connection	EN 175301-803 Form A or Form C connector		Normally Closed Valves: All Sizes; Non-locking
-	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Normally Open Valves:
Temperature	Media: 40° to 175°F (4° to 80°C)		Port Size 1/2: Non-locking Port Size 1: Locking, turn-to-lock



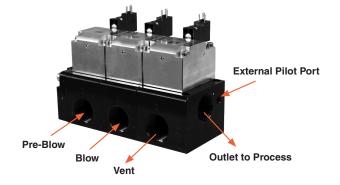


# **ROSS/FLEX®** Looking for a different solution?

ROSS/FLEX® Customer defined application specific solutions that reduce cost, improve productivity and provide a perfect fit.

# **Blow Molding Application Example**

The CP & CX compact flexible manifold design eliminates piping, reduces system volume, provides fast consistent actuation and delivers an amazing flow rate up to 100 Cv.





# **Pressure Controlled Valves**

	2-Way 2-Position Valves, Air Return							
	External Pilot Supply							
Port	Size	Normally	Closed	Pilot Po	Pilot Port		Weight	
		Model Number*		Tiffead		Avg. C <sub>v</sub>	lb (kg)	
1	2	NPT Threads	G Threads	NPT	G			
1/2	3/8	CX14NB35501	CX14DB35501	10-32 UNF	M5	3.5	1.4 (0.6)	
1/2	1/2	CX14NB45501	CX14DB45501	10-32 UNF	M5	3.5	1.4 (0.6)	
1	3/4	CX16NB55501	CX16DB55501	1/8-27 NPT	G1/8	12.3	3.5 (1.6)	
1	1	CX16NB65501	CX16DB65501	1/8-27 NPT	G1/8	12.3	3.5 (1.6)	
1½	11⁄4	CX18NB75501	CX18DB75501	1/8-27 NPT	G1/8	44.9	10.0 (4.6)	
1½	1½	CX18NB85501	CX18DB85501	1/8-27 NPT	G1/8	44.9	10.0 (4.6)	
2½	2	CX10NB95501	CX10DB95501	1/8-27 NPT	G1/8	108	19.5 (8.9)	
2½	21/2	CX10NB05501	CX10DB05501	1/8-27 NPT	G1/8	108	19.5 (8.9)	
	2 							

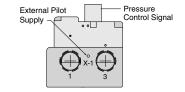
	3-Way 2-Position Valves, Spring Assisted Air Return							
		External Pi	B.1					
Port	Size	Normally Closed  Model Number*			Pilot Port Thread		Weight	
				Tillead		Avg. C <sub>v</sub>	lb (kg)	
1, 3	2	NPT Threads	G Threads	NPT	G			
1/2	3/8	CX34NB35501	CX34DB35501	10-32 UNF	M5	3.5	1.4 (0.6)	
1/2	1/2	CX34NB45501	CX34DB45501	10-32 UNF	M5	3.5	1.4 (0.6)	
1	3/4	CX36NC55501	CX36DC55501	1/8-27 NPT	G1/8	12.3	3.5 (1.6)	
1	1	CX36NC65501	CX36DC65501	1/8-27 NPT	G1/8	12.3	3.5 (1.6)	







Note: The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.



# Accessories for 3/2 Valves

Silend	Silencers						
Port	Thread	Model Number		Avg.	Dimensions inches (mm)		Weight
Size	Type	NPT Threads	R/Rp Threads	Cv	Width	Length	lb (kg)
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)
1 Male 5500A6003 D5500A6003 14.6 2.0 (51) 5.4 (138) 0.6 (0.3)							
Pressu	re Range	: 0 to 290 psia (	0 to 20 bar) maximum	. Flow	/ Media: Filt	ered air.	

## **STANDARD SPECIFICATIONS** (for valves on this page):

Construction Design	Poppet		Vacuum to 250 psig (vacuum to 17.2 bar)
Mounting Type	In-line		Pilot Supply:
Temperature	Ambient: 40° to 120°F (4° to 50°C)	- Operating Fressure	2/2 Valves: 30 to 250 psig (2 to 17.2 bar)
	` '		3/2 Valves: 50 to 250 psig (3.4 to 17.2 bar)
	Media: 40° to 175°F (4° to 80°C)		Pilot supply pressure must be equal to or greater than inlet
	Filtered air		pressure.
Flow Media	For liquid applications, consult ROSS.		Valve Body: Cast Aluminum
Pilot Supply	External	Construction Material	Poppet: Acetal & Stainless Steel
гиот зирріу	External		Seals: Buna-N



# **Pressure Controlled Valves**

Valve Dimensions - inches (mm) ← 3.19 (81.1) ← 2.83 (72.0) → Ø0.23 (5.8) \_\_ Ø0.38 (9.8) 2/2 Valves Ext. Pilot Port 10-32 UNF or M5X0.8 Pilot Port 10-32 UNF or M5X0.8 2.85 (72.4) 0.52 (13.3) X-1 (21.1) Port Size 3/8 & 1/2 (53.2) **√**(9.7) <u>+</u> 1.14 (29.0) 0.41 (10.3) -0.70+ (17.8) 0.73 (18.5) 41.40+ (35.5) 1.82 -1.01 (25.7) 2.32 (58.8) Pilot Port 10-32 UNF or M5x0.8 Ext. Pilot Port 1/8-27 NPT or G1/8 1.00 (25.4) - 3.53 (89.5) - 3.31 (84.1) 4.63 (117.5) 3.45 (87.6) | 2.77 | (70.4) Port Size 3/4 & 1 O 4.94 (125.5) 2  $\mp$ 0.89 (22.6) O) 0.70<sub>-</sub> (17.8) **4**\_1.63\_**→** (41.3) 0.32 -0.46 (11.7) (39.6)→ 2.72 (69.0) 2.61 (66.4) Pilot Port 1/8-27 NPT 1.50 (38.1) 1.55 (39.4) 4.55 (115.5)or G1/8 Ext. Pilot Port 1/8-27 NPT – or G1/8 Ø 0.44 (11.1) Thru Hole Mounting 6.50 (165.1) 0 7.65 (194.3) 0 Port Size 11/4 & 11/2 5.00 (127.0) 2.69 (68.3)1.50 (38.1) 0 1.25 (31.8) O 2.38 (60.3) 0.88 (22.2) 0.28 → 2.38 (60.3) -3.75 (59<sup>.</sup>3)-**-**3.36 (85.4)− Pilot Port 1/8-27 NPT or G1/8 -5.50 (139.7) 1.50 2.50 (38.1) (63.5) Ext. Pilot Port 1/8-27 NPT — or G1/8 0  $\Box \Phi$ Ф 9.62 (244.4)0 lo Port Size 2 & 21/2 8.47 (215.2) 6.75 (171.5) 2 5.81 (147.7) 3.75 (95.3) 2.56 X-1 0 0 1.75 (44.5) 0 (65.1)Ø 0.44 (11.1) - 0.94 (23.8) 0.75 (19.1) 3.00 (76.2) 0.56 (14.3) **4**−3.50 (88.9)+ - 5.00 (127.0) 3.94 (100.0) 3.58 (90.9) -1.15 (29.2) 3/2 Valves Ø0.23 (5.8) J Ø0.38 (9.8) Ext. Pilot Port 10-32 UNF or M5-0.8 ⊕ 1.25 (31.75) 2.10 2.83 (53.2) (71.8) 2.83 (71.9) 1.90 (48.3) Port Size 3/8 & 1/2 2 X-1 0.8 (21.  $\oplus$ 1.14 (29.0) o` 0.52 (13.3) \_1.15 0.74 (18.9) -2.93 (74.3) 0.70 (17.8) 10.38 -3.58 (90.9) <del>---</del> 1.40 (35.5) (29.2)(29.2)(10.3)1.43 (36.3) Ø0.27 (6.8) Ø0.44 (11.3) 1.56 (39.6) 5.00 (127.1)-0.66 (16.8) 2.75-(69.9) Ext. Pilot Port 1/8-27 NPT or G1/8 0 0 <u></u> 4.63 (117.5) Port Size 3/4 & 1 0 5.45 (138.5) 3 45 0.0 2 (87.6) 1.72 (43.7) 2.11 (53.6) (22.6)o 0.46\_ - 4.29 (109.0) 0.70 (17.8) -1.63 (41.3) 1.16 (29.5) 1.16 (29.5) (11.7)



Manifolds can be ordered from two (2) to ten (10) stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements. For preassembled manifold valves with the same model number, select the model number from the table below.

For ordering the Dale CX Series manifold valves with different valve functions, please see page B1.24 for manifold configurator.

	2-Way 2-Position Valves, Air Return							
			External P	ilot Supply				
	ort ze	Normall	y Closed	Normal	Pilot Port Thread		Avg.	
		Model N	umber#*	Model N			C <sub>v</sub>	
1	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	G	
1/4	1/4	CX12NB2751XW	CX12DB2751XW	CX22NB2751XW	CX22DB2751XW	10-32 UNF	M5	0.9
1/2	3/8	CX14NB3751XW	CX14DB3751XW	CX24NB3751XW	CX24DB3751XW	10-32 UNF	M5	3.5
1/2	1/2	CX14NB4751XW	CX14DB4751XW	CX24NB4751XW	CX24DB4751XW	10-32 UNF	M5	3.5
1	3/4	CX16NB5751XW	CX16DB5751XW	CX26NB5751XW	CX26DB5751XW	1/8-27 NPT	G1/8	12.3
1	1	CX16NB6751XW	CX16DB6751XW	CX26NB6751XW	CX26DB6751XW	1/8-27 NPT	G1/8	12.3
1½	11/4	CX18NB7751XW	CX18DB7751XW	CX28NB7751XW	CX28DB7751XW	1/8-27 NPT	G1/8	44.9
1½	1½	CX18NB8751XW	CX18DB8751XW	CX28NB8751XW	CX28DB8751XW	1/8-27 NPT	G1/8	44.9
2½	2	CX10NB9751XW	CX10DB9751XW	CX20NB9751XW	CX20DB9751XW	1/8-27 NPT	G1/8	108
2½	2½	CX10NB0751XW	CX10DB0751XW	CX20NB0751XW	CX20DB0751XW	1/8-27 NPT	G1/8	108
	1	1/4" thru 21/2" Normal	lly Closed 1/4	l" thru 1" Normally O	pen 1½" &	2½" Normally	Open	

Valve Manifold Ports 3/8 & 1/2







Valve Manifold Ports 1/4, 11/4 thru 21/2

## The CX Series valves on this page require an external pilot supply.

ACCESSORIES – Electrical Connectors							
Value Part Floatrical Connectors Model Number							
Valve Type	Port Size	Electrical Connector Form	Lighted Connector Only		Lighted Connector Pre-wire		
.,,,,	0.20	1 01111	24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC	
2/2	1/4 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z	
2/2	1½-2½	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z	
*Pre-wi	*Pre-wired connectors include a 2 meter (6½ ft.) cord.						

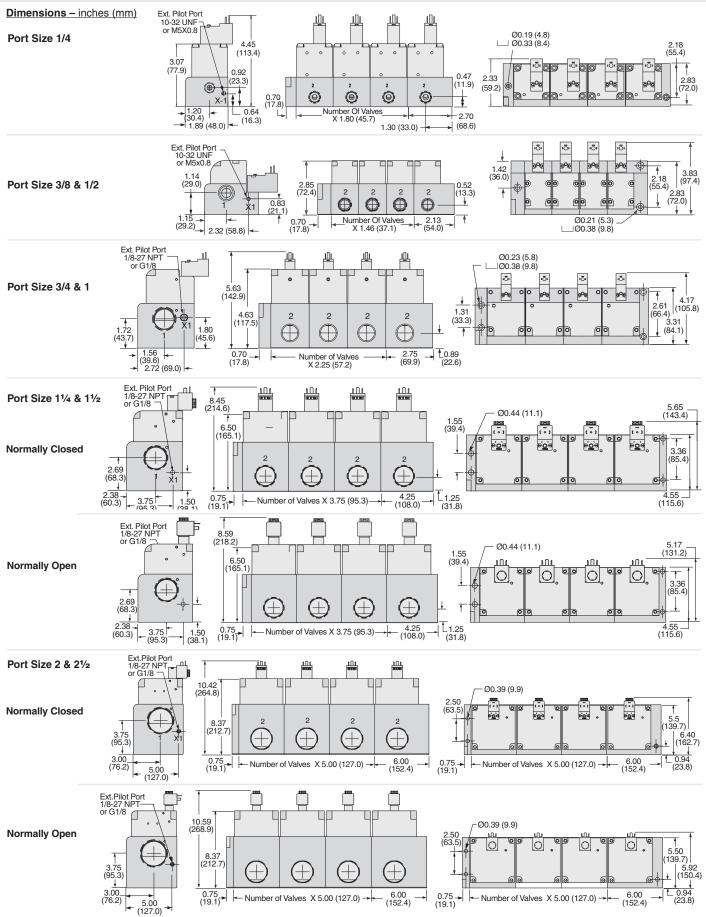
## STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	1 low wicula	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	External
Voltage/Power Consumption (each solenoid)	Port Size 1/4 thru 1: 24 volts DC; 1.5 watts on DC 110 volts AC, 50 Hz: 5.4 VA 120 volts AC, 60 Hz: 5.0 VA Port Size 1½ & 2½: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Operating Pressure	Port Size 1/4: Vacuum to 145 psig (vacuum to 10 bar) Port Size 1/2 thru 2½: Vacuum to 145 psig (vacuum to 10 bar) Pilot Supply - External: Port Size 1/4: 70 to 145 psig (5 to 10 bar) Port Size 1/4: 70 to 145 psig (2 to 10 bar) Pilot supply pressure must be equal to or greater than inlet pressure.  Valve Body: Cast Aluminum
Enclosure Rating	IP65, IEC 60529	Construction Material	Poppet: Acetal & Stainless Steel
Electrical Connection	EN 175301-803 Form A or Form C connector		Seals: Buna-N
Temperature	Ambient: 40° to 120°F (4° to 50°C)  Media: 40° to 175°F (4° to 80°C)	Manual Override	Normally Closed Valves: All Sizes; Non-locking Normally Open Valves: Port Size 1/2 & 1: Non-locking Port Size 1½ & 2½: Locking. turn-to-lock



<sup>#</sup> Voltage: W=24 VDC; Z=110-120 VAC, 50/60 Hz, e.g., e.g., CX12NB2751XZ.

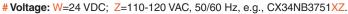
<sup>\*</sup>X Number of Stations – To indicate the number of stations desired, for 2 to 9 stations, replace X in the model number with the specific number of stations, for 10 stations replace X with 0, e.g., CX12NB27514W (4 = 4 Stations), CX12NB27510W, (0 = 10 Stations).



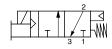
Manifolds can be ordered from two (2) to ten (10) stations. Complete valves-on-manifold assemblies can be ordered to fit your precise requirements.

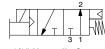
For preassembled manifold valves with the same model number, select the model number from the table below. For ordering the Dale CX Series manifold valves with different valve functions, please see page B1.24 for manifold configurator.

3-Way 2-Position Valves, Spring Assisted Air Return								
_								
	ort ze	Normally Closed Norm			ly Open	Pilot Port TI	Pilot Port Thread	
	Model Number#*			Model N	umber#*			C <sub>v</sub>
1, 3	2	NPT Threads	G Threads	NPT Threads	NPT Threads G Threads		G	
1/2	3/8	CX34NB3751XW	CX34DB3751XW	CX44NB3751XW	CX44DB3751XW	10-32 UNF	M5	3.6
1/2	1/2	CX34NB4751XW	CX34DB4751XW	CX44NB4751XW	CX44DB4751XW	10-32 UNF	M5	3.6
1	3/4	CX36NC5751XW	CX36DC5751XW	CX46NC5751XW	CX46DC5751XW	1/8-27 NPT	G1/8	12.3
1	1	CX36NC6751XW	CX36DC6751XW	CX46NC6751XW	CX46DC6751XW	1/8-27 NPT	G1/8	12.3



<sup>\*</sup>X Number of Stations - To indicate the number of stations desired, for 2 to 9 stations, replace X in the model number with the specific number of stations, for 10 stations replace X with 0, e.g., CX34NB37514W (4 = 4 Stations), CX34NB37510W, (0 = 10 Stations).









Valve Manifold Ports 3/4 & 1

1/2" & 1" Normally Closed

1/2" Normally Open

Note: The CX Series valves on this page require an external pilot supply.

## **Accessories**

Electrical Connectors								
			E	Electrical Connectors Model Number				
Valve Type	Port Size	Electrical Connector Form	Lighted Connector Only		Lighted Connector Pre-wired*			
Type	OIZC	1 01111	24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC		
3/2	1/2	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z		
3/2	1	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z		

<sup>\*</sup>Pre-wired connectors include a 2 meter (61/2 ft.) cord.

#### Silencers

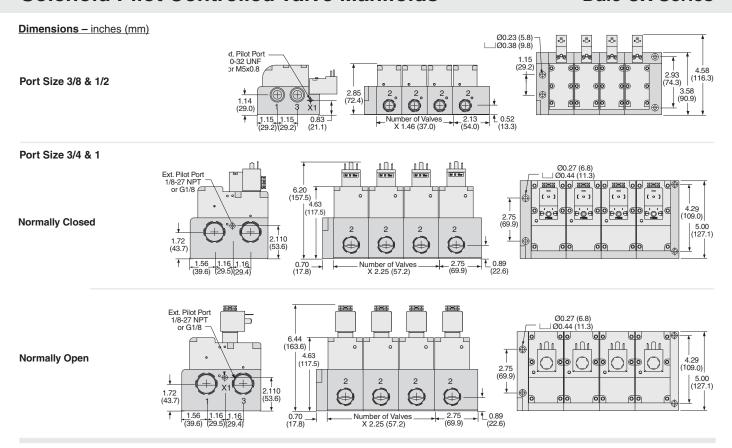
Port	Thread	Mod	Aver C	Dimension	s inches (mm)	Weight		
Size	Type	NPT Threads	G Threads	Avg. C <sub>v</sub>	Width	Length	lb (kg)	
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)	
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)	

## Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.

# STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air
Mounting Type	In-line	Tiow wicdia	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	External
Solcifolds	Port Size 1/2:		Vacuum to 145 psig (vacuum to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - External: 50 to 145 psig (3.4 to 10 bar)
Voltage/Power Consumption	110 volts AC, 50 Hz: 5.4 VA 120 volts AC, 60 Hz: 5.0 VA		Pilot supply pressure must be equal to or greater than inlet
(each solenoid)	Port Size 1: 24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz		pressure.  Valve Body: Cast Aluminum
		Construction Material	Poppet: Acetal & Stainless Steel
	5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC		Seals: Buna-N
Enclosure Rating	IP65, IEC 60529		Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector		All Sizes; Non-locking
Temperature	Ambient: 40° to 120°F (4° to 50°C)	Manual Override	Normally Open Valves: Port Size 1/2 & 1: Non-locking
	Media: 40° to 175°F (4° to 80°C)		Port Size 1/2 & 2½: Locking, turn-to-lock



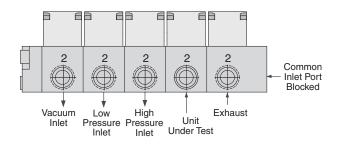


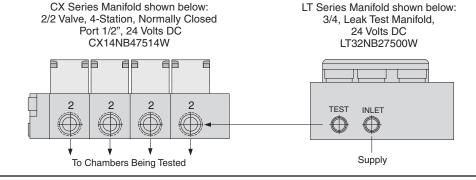
# ROSS/FLEX® Looking for a different solution?

ROSS/FLEX® Customer defined application specific solutions that reduce cost, improve productivity and provide a perfect fit.

# Leak Test Systems using Dale CX & LT Series Valves









# **Pressure Controlled Valve Manifolds**

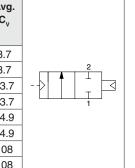
#### Manifolds can be ordered from two (2) to ten (10) stations.

Complete valves-on-manifold assemblies can be ordered to fit your precise requirements.

For preassembled manifold valves with the same model number, select the model number from the table below.

For ordering the Dale CX Series manifold valves with different valve functions, please see page B1.24 for manifold configurator.

	2-Way 2-Position Valves, Air Return									
		External P	Dilat Da	D'' . D .						
Po Si		Normally Closed		Pilot Port Thread		Avg.				
	Model Numb		lumber*	Tillea	u 	$C_v$				
1	2	NPT Threads	G Threads	NPT	G					
1/2	3/8	CX14NB3551X	CX14DB3551X	10-32 UNF	M5	3.7				
1/2	1/2	CX14NB4551X	CX14DB4551X	10-32 UNF	M5	3.7	2			
1	3/4	CX16NB5551X	CX16DB5551X	1/8-27 NPT	G1/8	13.7	]>			
1	1	CX16NB6551X	CX16DB6551X	1/8-27 NPT	G1/8	13.7	1			
1½	11⁄4	CX18NB7551X	CX18DB7551X	1/8-27 NPT	G1/8	44.9				
1½	1½	CX18NB8551X	CX18DB8551X	1/8-27 NPT	G1/8	44.9				
21/2	2	2 CX10NB9551X CX10DB9551X		1/8-27 NPT	G1/8	108				
21/2	21/2	CX10NB0551X	0551X CX10DB0551X		G1/8	108				



tons tons tons tons tons tons tons tons	B
Valve Manifold Ports 3/8 & 1/2	

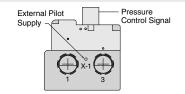
Valve Manifold Ports 3/8 & 1/2

<sup>3-</sup>Way 2-Position Valves, Spring Assisted Air Return

		-								
Po	ort		ilot Supply	Pilot Po	ort					
	ze	Normally	Normally Closed			Avg.				
		Model Number*		Thread				C <sub>v</sub>		
1, 3	2	NPT Threads	G Threads	NPT	BSPP		- <del>-</del>			
1/2	3/8	CX34NB3551X	CX34DB3551X	10-32 UNF	M5	3.6				
1/2	1/2	CX34NB4551X	CX34DB4551X	10-32 UNF	M5	3.6				
1	3/4	CX36NC5551X	CX36DC5551X	1/8-27 NPT	G1/8	12.3				
1	1	CX36NC6551X	CX36DC6551X	1/8-27 NPT	G1/8	12.3				

\*X Number of Stations – To indicate the number of stations desired, for 2 to 9 stations, replace X in the model number with the specific number of stations, for 10 stations replace X with 0, e.g., CX14NB35516 (4 = 4 Stations), CX14NB35510, (0 = 10 Stations).

Note: The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.



# ACCESSORIES FOR 3/2 VALVES

Silen	Silencers									
Port	Thread	Mode	el Number	Market Avg. Dimensions inches (mm)		Weight				
Size	Туре	NPT Threads	R/Rp Threads	Cv	Width	Length	lb (kg)			
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)			
1 Male 5500A6003 D5500A6003 14.6 2.0 (51) 5.4 (138) 0.										
Pressu	Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.									

#### Note: For manifolds requiring different valves types, consult ROSS.

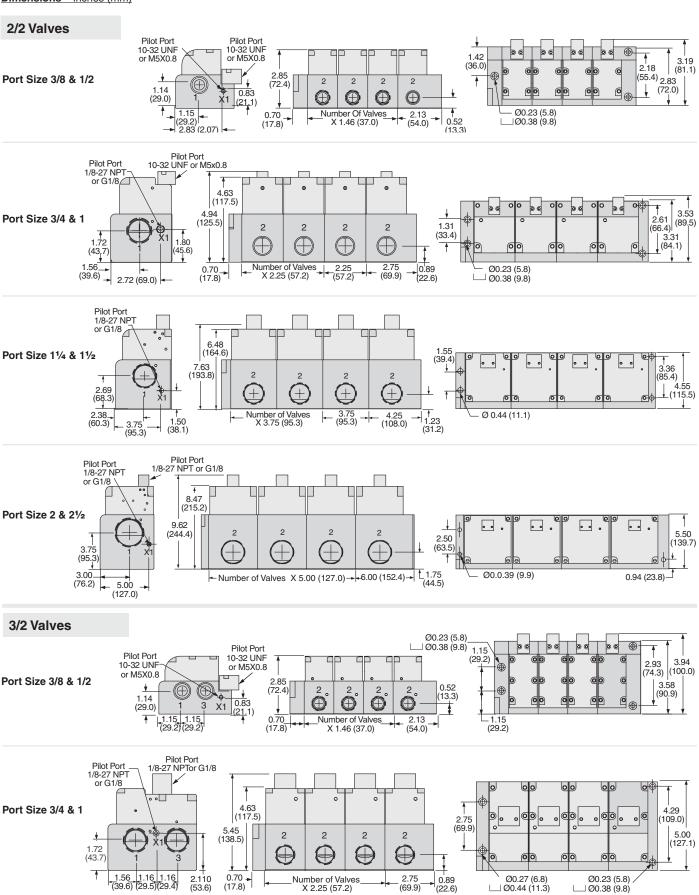
## **STANDARD SPECIFICATIONS** (for valves on this page):

Construction Design	Poppet		Vacuum to 250 psig (vacuum to 17.2 bar)		
Mounting Type Temperature	In-line		Pilot Supply: 2/2 Valves: 30 to 250 psig (2 to 17.2 bar) 3/2 Valves: 50 to 250 psig (3.4 to 17.2 bar)		
	Ambient: 40° to 120°F (4° to 50°C)	Operating Pressure			
Temperature	Media: 40° to 175°F (4° to 80°C)		Pilot supply pressure must be equal to or greater than inlet		
	Filtered air		pressure.		
Flow Media	For liquid applications, consult ROSS.		Valve Body: Cast Aluminum		
Pilot Supply	External	Construction Material	Poppet: Acetal & Stainless Steel		
т пот Зирргу	LATOTTAL		Seals: Buna-N		



# **Pressure Controlled Valve Manifolds**

Dimensions - inches (mm)



	2-Way 2-Position Valves, Air Return									
		External Pilot Supply								
	ort ze	Normally Closed		Normal	Normally Open			Avg.	Weight	
		Model N	lumber#	Model N			C <sub>v</sub>	lb (kg)		
1	2	NPT Threads	G Threads	NPT Threads	G Threads	NPT	G			
3/8	3/8	LX13NB37501W	LX13DB37501W	LX23NB37501W	LX23DB37501W	1/8-27 NPT	G1/8	3.6	1.5 (0.7)	
1/2	1/2	LX14NB47501W	LX14DB47501W	LX24NB47501W	LX24DB47501W	1/8-27 NPT	G1/8	3.6	1.5 (0.7)	
3/4	3/4	LX15NB57501W	LX15DB57501W	LX25NB57501W	LX25DB57501W	1/8-27 NPT	G1/8	12.2	3.5 (1.6)	
1	1	LX16NB67501W	LX16DB67501W	LX26NB67501W	LX26DB67501W	1/8-27 NPT	G1/8	12.2	3.5 (1.6)	
11⁄4	11/4	LX17NB77501W	LX17DB77501W	LX27NB77501W	LX27DB77501W	1/8-27 NPT	G1/8	36.1	9.3 (4.2)	
1½	11/2	LX18NB87501W	LX18DB87501W	LX28NB87501W	LX28DB87501W	1/8-27 NPT	G1/8	36.1	9.3 (4.2)	
2	2	LX19NB97501W	LX19DB97501W	LX29NB97501W	LX29DB97501W	1/8-27 NPT	G1/8	62.7	19.3 (8.8)	
21/2	21/2	LX10NB07501W	LX10DB07501W	LX20NB07501W	LX20DB07501W	1/8-27 NPT	G1/8	62.7	19.3 (8.8)	
# Vo	# Voltage: W=24 VDC; Z=110-120 VAC, 50/60 Hz, e.g., LX13NB37501Z.									
			2		2		2	,		

3/8" thru 1" Normally Open



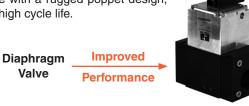
Ports 3/8 thru 1



Ports 11/4 thru 21/2

The LF & LX Series provides superior performance over a diaphragm valve with a rugged poppet design, bi-directional flow and high cycle life.

**Normally Closed** 



The LF & LX Series provides superior performance over a ball valve with solenoid actuation, shifting speed, cycle life, and most important, a cost effective alternative.

Cost Ball Effective Valve

11/4" & 21/2" Normally Open

Note: The LX Series valves on this page require an external pilot supply.

ACCESSORIES – Electrical Connectors								
Valera	Dont	Flactoirel Commenter	ı	Electrical Conne	ctors Model Num	ber		
Valve Type	Port Size	Electrical Connector Form	Lighted Cor	nector Only	Lighted Connector Pre-wired*			
. , , ,	OIZC	1 01111	24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC		
2/2	3/8 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z		
2/2	11/4-21/2	EN 175301-803 Form A	936K87-W	936K87-Z	720K77-W	720K77-Z		
*Pre-wired connectors include a 2 meter (6½ ft.) cord.								

# STANDARD SPECIFICATIONS (for valves on this page):

Construction Design	Poppet	Fl M 4:-	Filtered air
Mounting Type	In-line	Flow Media	For liquid applications, consult ROSS.
Solenoids	Rated for continuous duty	Pilot Supply	External
Solellolus	Port Size 3/8 thru 1:		Vacuum to 145 psig (vacuum to 10 bar)
	24 volts DC; 1.5 watts on DC	Operating Pressure	Pilot Supply - External: 30 to 145 psig (2 to 10 bar)
Voltage/Power Consumption	110 volts AC, 50 Hz: 5.4 VA	oporating r rootare	Pilot supply pressure must be equal to or greater than inlet
(each solenoid)	120 volts AC, 60 Hz: 5.0 VA		pressure.
(	Port Size 1¼ thru 2½:	Construction Material	Valve Body: Cast Aluminum
	24 volts DC; 110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz 5.8 watts nominal on AC and DC, 6.5 watts maximum on AC and DC	Construction Material	Poppet: Acetal & Stainless Steel Seals: Buna-N
Enclosure Rating	IP65. IEC 60529		Normally Closed Valves:
Electrical Connection	EN 175301-803 Form A or Form C connector		All Sizes; Non-locking
LICUTION COMMECTION		Manual Override	Normally Open Valves:
Temperature	Ambient: 40° to 120°F (4° to 50°C)		Port Size 1/2 & 1: Non-locking
Tomporataro	Media: 40° to 175°F (4° to 80°C)		Port Size 11/2 & 21/2: Locking, turn-to-lock



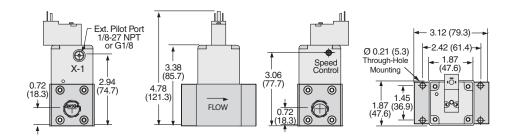
2.50 (63.5)

•ō•

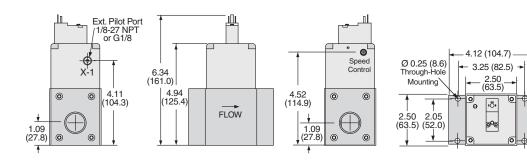
# **Solenoid Pilot Controlled Valves**

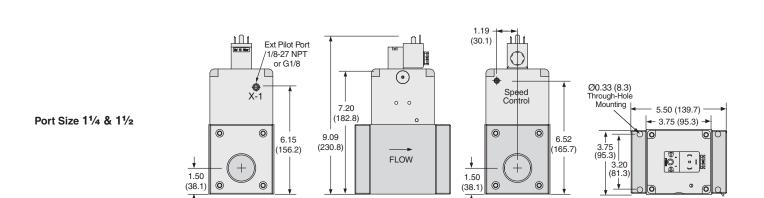
Valve Dimensions - inches (mm)

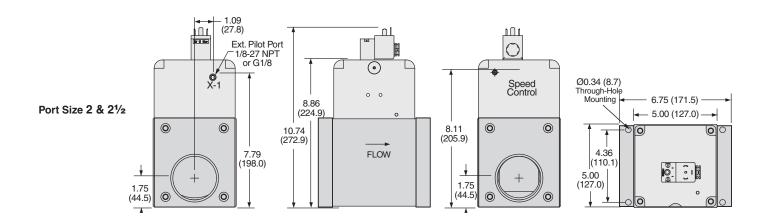
Port Size 3/8 & 1/2



Port Size 3/4 & 1





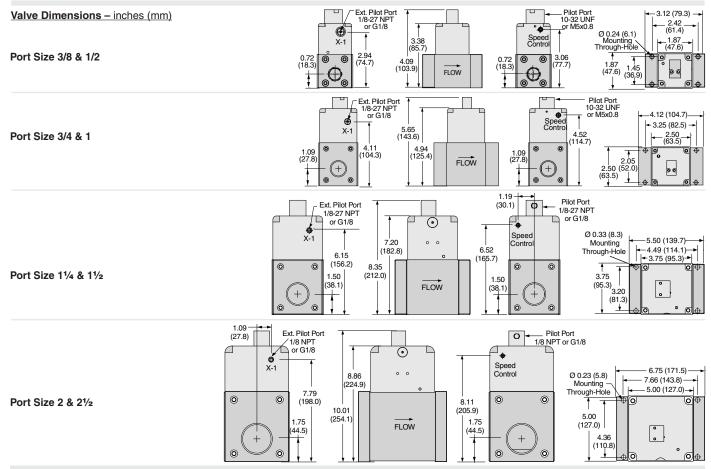




# **Pressure Controlled Valves**

	2-Way 2-Position Valves, Air Return									
	External Pilot Supply		Dilet D							
	ort ze	Normally Closed  Model Number		- Threa	Pilot Port		Weight			
0.	20			illead		C <sub>v</sub>	lb (kg)			
1	2	NPT Threads	G Threads	NPT	G					
3/8	3/8	LX13NB35501	LX13DB35501	10-32 UNF	M5	3.6	1.5 (0.7)			
1/2	1/2	LX14NB45501	LX14DB45501	10-32 UNF	M5	3.6	1.5 (0.7)			
3/4	3/4	LX15NB55501	LX15DB55501	1/8-27 NPT	G1/8	12.2	3.5 (1.6)	]-→		
1	1	LX16NB65501	LX16DB65501	1/8-27 NPT	G1/8	12.2	3.5 (1.6)	1 1		
11/4	11/4	LX17NB75501	LX17DB75501	1/8-27 NPT	G1/8	36.1	9.3 (4.2)			
11/2	1½	LX18NB85501	LX18DB85501	1/8-27 NPT	G1/8	36.1	9.3 (4.2)			
2	2	LX19NB95501	LX19DB95501	1/8-27 NPT	G1/8	62.7	19.3 (8.8)			
21/2	21/2	LX10NB05501	LX10DB05501	1/8-27 NPT	G1/8	62.7	19.3 (8.8)			





**Note:** The Dale Series pressure controlled valves require both an external pilot supply and a control signal to operate the valve. When a pressure control signal is applied the valve shifts to the open position.

	STANDARD SPECIFICATIONS (for valves on this page):						
Construction Design	Poppet		Vacuum to 250 psig (vacuum to 17.2 bar)				
Mounting Type	In-line	Operating Pressure	Pilot Supply: 30 to 250 psig (2 to 17.2 bar)				
	Ambient: 40° to 120°F (4° to 50°C)	oporating i roccaro	Pilot supply pressure must be equal to or greater than inle				
Temperature	Media: 40° to 175°F (4° to 80°C)		pressure.				
Flow Madia	Filtered air	Construction Material	Valve Body: Cast Aluminum Poppet: Acetal & Stainless Steel				
Flow Media	For liquid applications, consult ROSS.	Constitution Material	Seals: Buna-N				
Pilot Supply	External						

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



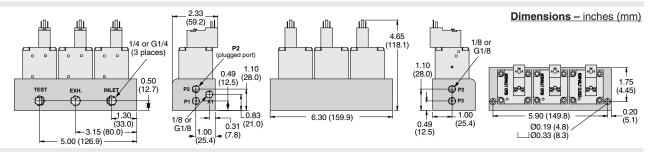
Pressure Control Signal

External Pilot Supply —

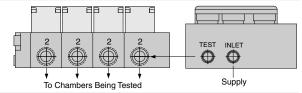
The LT Series valves can be field configured for flow, pressure decay, or differential pressure testing by selecting different combinations of the three sensor ports.

	3-Way 4-Position Valve, Multi Solenoid Actuated										
Port Size		ze	Normally Closed			Sensor Ports		Pilot Port		Avg.	Weight
			Model Number#					Thread		C <sub>v</sub>	lb (kg)
ln	Exh.	Test	NPT Threads	G Threads	P1 P2 P3			NPT	G	V	is (kg)
1/4	1/4	1/4	LT32NB27500W01	LT32DB27500W01	1/8	1/8	1/8	1/8 NPT	G 1/8	0.9	3.6 (1.7)
# Vc	ltage:	W=24	VDC; Z=110-120 V	AC, 50/60 Hz, e.g., L	T32N	B275	00 <mark>Z</mark> 0	1.			
	1/8 NPT or G1/8 P2 Port  1/8 NPT or G1/8 P3 Port  1/8 NPT or G1/8 P1 Port										
	1/4 NPT or G1/4 1/4 NPT or G1/4 1/4 NPT or G1/4 TEST EXHAUST INLET										





The CX and LT Series can be combined to simplify the most complex test circuits. The LT manifold with integrated sensor ports is the primary valve used for the fill, isolate and test functions. In this example the test port of the LT is connected to the CX manifold allowing four chambers to be tested one at a time. The flexibility of combining the LT and CX manifolds creates a compact package, reduces leak paths, and provides an all in one test solution.



## **Accessories**

Electrical Connectors					
Dont	Electrical Connector	Electrical Connectors Model Number			
		Lighted Cor	nector Only	Lighted Connector Pre-wired*	
		24 Volts DC	120 Volts AC	24 Volts DC	120 Volts AC
3/8 - 1	EN 175301-803 Form C	2453K77-W	2453K77-Z	2476K77-W	2476K77-Z
	Port Size	Port Electrical Connector Form	Port Size Electrical Connector Form Lighted Cor 24 Volts DC	Port Size Electrical Connector Form Electrical Connector Only 24 Volts DC 120 Volts AC	Port Size Electrical Connector Form Electrical Connector Only Lighted Connector Only 24 Volts DC 120 Volts AC 24 Volts DC

\*Pre-wired connectors include a 2 meter (6½ ft.) cord.

Silencers							
Port Thread		Model Number			Dimensions inches (mm)		Weight
Size	Туре	NPT Threads	R/Rp Threads	Avg. C <sub>v</sub>	Width	Length	lb (kg)
1/4	Male	5500A2003	D5500A2003	2.1	0.9 (21)	2.2 (55)	0.1 (0.1)
Pressure Range: 0 to 290 psig (0 to 20 har) maximum Flow Media: Filtered air							

## **STANDARD SPECIFICATIONS** (for valves on this page):

Construction Design	Poppet	Flow Media	Filtered air	
Mounting Type	In-line	i iow ivicula	For liquid applications, consult ROSS.	
Solenoids		Pilot Supply	Internal or External	
Voltage/Power Consumption (each solenoid)	24 volts DC; 1.5 watts on DC		2 to 145 psig (0.13 to 10 bar)	
			Pilot Supply - Internal or External: 50 to 145 psig (3.4 to 10 bar)	
	120 volts AC, 60 Hz: 5.0 VA	Operating Pressure	When external pilot supply, pressure must be equal to or	
Enclosure Rating	IP65, IEC 60529		greater than inlet pressure.	
Electrical Connection	EN 175301-803 Form A or Form C connector	Construction Material	Valve Body: Cast Aluminum	
			Poppet: Acetal & Stainless Steel	
Temperature	Ambient/Media: 40° to 120°F (4° to 50°C)		Seals: Buna-N	



# **CP & CX Series Assembled Valve Manifold Configurator**

This form can be used when your application requires either a CP or CX Series valve manifold with different valve functions to provide you with complete valve manifold assemblies to fit your precise requirements.

Manifolds can be ordered from two to ten stations. For other combinations, contact ROSS for more information.

	2 3 4 5 6 7 8 9 10					
# of Stations	2 3 4 5 6 7 8 9 10	Co	mpatible Combinations			
Port Thread: Valve Series: Valve Type:	NPT	<ul> <li>24 volts DC &amp; 1</li> <li>Different port 2</li> <li>(i.e., valve 1 = 1</li> </ul>	noid Pilot Valves I 10 or 120 volts AC Solenoid Pilot Valves sizes with same port 1 size 1/2" port 1 & 3/8" port 2; 1/2" port 1 & 1/2" port 2.			
Valve Position Number	Valve Model Number*	Valve Position Number	Valve Model Number**			
1		1	CX14NB37511W			
2		2	CX14NB37511W			
3		3	CX24NB37511W			
4		4	CX24NB37511W			
5		5	Blank			
6		6	CX14NB47511W			
7		7	CX24NB47511W			
8		8	CX14NB35511			
9		9				
10		10				
*Refer to CP or CX Valve product pages for Valve Model Numbers.  Enter "Blank" to indicate base with blocking plate.		**Example given for an eight station manifold.				
Litter Dialik to	o indicate base with blocking plate.					
Nam	ne:		Date:			
Company Name:						
	ress:					
City,	State, Zip Code:					
Tel:_	e-mail:_					

Fax completed form to 1-706-356-3600 or e-mail to custsvc@rosscontrols.com to obtain pre-assemble model number, price, and delivery.





# **CAUTIONS, WARNINGS And STANDARD WARRANTY**

ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

#### PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
- 3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
- 4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

#### **WARNINGS:**

Failure to follow these instructions can result in personal injury and/or property damage.

#### FILTRATION and LUBRICATION

- 1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
- 2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
- 3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

#### WARNINGS

Failure to follow these instructions can result in personal injury and/or property damage.

#### **AVOID INTAKE/EXHAUST RESTRICTION**

- 1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
- 2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

#### SAFETY APPLICATIONS

- 1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

#### WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

## STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects

in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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